

Ship Sept. 16

Work Order ID 124561

124561

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Monday, September 15, 2014 12:39:28 PM

Item ID: D206-628-026

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Crew Step RH - Mid Height & High Gear 206L/L1/L3/L4

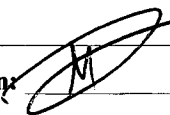
Start Date: 9/16/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/16/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: 14-9-15 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
 Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| | | | | | | | | | |
|-------------------------------|---|--------------|--------------|--|--|--|--|--|--|
| Draw Nbr | Revision Nbr | MLG 14-09-16 | | | | | | | |
| IIN-D206-628 | G | KSP- | | | | | | | |
| 100 | Document Control | 0.00 | | | | | | | |
| *100* | DOCUMENT CONTROL | | | | | | | | |
| DC | Memo | 0.00 | 1 0 14/09/16 | | | | | | |
| Doc.Control -USB or Paperwork | Photocopy blue file and type labels as per PPP D206-628-026 | CHG 001 | | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Packaging | Memo | 0.00 | 1X 14-9-15 | | | | | | |
| Packaging | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | 1 0 14/09/16 | | | | | | |
| Quality Control | | | | | | | | | |

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Item ID: D206-628-026

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crew Step RH - Mid Height & High Gear 206L/L1/L3/L4

Start Date: 9/16/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/16/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D206-628-026 | | | | | | | | |
| | Location: _____ | | | | | | | | |
| | PPP Rev: _____ | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

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14-9-16

Picklist Print

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Work Order ID: 124561

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Parent Item: D206-628-026

D206-628-026

Parent Item Name: Crew Step RH - Mid Height & High Gear 206L/L1/L3/L4

Start Date: 9/16/14

Required Date: 9/16/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.08.08 NEW ISSUE DD VERF:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|-------------------|
| D2731-7RG *D2731-7RG* Mounting Lug | | Manufactured | No | | | 110 | Each | 18.0000 | 2 | 2 | | | DAS 26 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | | | | |
| | | | | ST524 | | | | 18 | | | | | |
| | | | | 106555 | | | | 2 | | 2x | | | |
| | | | | 114502 | | | | 16 | | | | | |
| D3394-3RG *D3394-3RG* Lug | | Manufactured | No | | | 110 | Each | 24.0000 | 2 | 2 | | | DAS 26 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | | | | |
| | | | | ST525 | | | | 24 | | | | | |
| | | | | 114503 | | | | 18 | | | | | |
| | | | | 79609 | | | | 2 | | | | | |
| | | | | 80218 | | | | 4 | | 2x | | | |
| D4308-042 *D4308-042* Step, RH Crew | | Manufactured | No | | | 110 | Each | 5.0000 | 1 | 1 | | | DAS 26 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | | | | |
| | | | | ST538 | | | | 5 | | | | | |
| | | | | 106043 | | | | 4 | | 1x | | | |
| | | | | 96757 | | | | 1 | | | | | |
| D4309-1 *D4309-1* Bushing | | Manufactured | No | | | 110 | Each | 2.0000 | 2 | 2 | | | DAS 26 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | | | | |
| | | | | ST101 | | | | 2 | | | | | |
| | | | | 119204 | | | | 2 | | | | | |

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Parent Item: D206-628-026

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Parent Item Name: Crew Step RH - Mid Height & High Gear 206L/L1/L3/L4

Start Date: 9/16/14

Required Date: 9/16/14

Start Qty: 1.00

Required Qty: 1.00

AN4-11A

Purchased

No

110

Each

380.0000

4 4

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26

9-89

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06

9-89

AN4-11A

BOLT

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

182

M128362

182

ST514

178

M126333

5

M127376

58

M128769

115

AN4-12A

Purchased

No

110

Each

204.0000

4 4

DAS

06

9-89

AN4-12A

Bolt

Location

Loc Qty

Loc Code

FG

10

120423

10

ST344

194

M126105

5

M127817

1

M128403

1

M129384

187

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Parent Item: D206-628-026

D206-628-026

Parent Item Name: Crew Step RH - Mid Height & High Gear 206L/L1/L3/L4

Start Date: 9/16/14

Required Date: 9/16/14

Start Qty: 1.00

Required Qty: 1.00

AN4-15A

Purchased

No

110

Each

388.0000

2 2

AN4-15A

Bolt

**

DAS

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Location

Loc Qty

Loc Code

GA

100

120449

100

ST343

200

m129732

200

ST357

11

m127817

11

ST515

77

122141

4

m123525

6

m128978

67

MS21042-4

MS21042-4

Purchased

No

110

Each

16.0000

6 6

MS21042-4

Nut

**

DAS

28

9-89

Location

Loc Qty

Loc Code

ST307

16

m2937

12

m8182

4

DAS

28

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Work Order ID: 124561

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Parent Item: D206-628-026

D206-628-026

Parent Item Name: Crew Step RH - Mid Height & High Gear 206L/L1/L3/L4

Start Date: 9/16/14

Required Date: 9/16/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

5,108.000

6. 6

NAS1149D0463.J

WASHER

14-9-15

Location

Loc Qty

Loc Code

| | |
|---------|------|
| CA | 485 |
| M129682 | 485 |
| ST277 | 4623 |
| 113706 | 1 |
| 16941 | 8 |
| M126221 | 20 |
| M127813 | 6 |
| M127904 | 16 |
| M128591 | 44 |
| M128995 | 1500 |
| M129390 | 3028 |

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5.4 CREW STEP PARTS LIST

| Qty -015 | Qty -016 | Qty -025 | Qty -026 | Qty -035 | Qty -036 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|----------------|--------------------------------|
| X | | | | | | D206-628-015 | CREW STEP, LH 206A/B |
| | X | | | | | D206-628-016 | CREW STEP, RH 206A/B |
| | | X | | | | D206-628-025 | CREW STEP, LH 206L/L-1/L-3/L-4 |
| | | | X | | | D206-628-026 | CREW STEP, RH 206L/L-1/L-3/L-4 |
| | | | | X | | D206-628-035 | CREW STEP, LH 407 |
| | | | | | X | D206-628-036 | CREW STEP, RH 407 |
| | | | | | | | |
| | | | | 2 | 2 | D2731-3RG | MOUNTING LUG |
| 2 | 2 | 2 | 2 | | | D2731-7RG | MOUNTING LUG |
| | | | | 2 | 2 | D3394-1RG | MOUNTING LUG |
| 2 | 2 | 2 | 2 | | | D3394-3RG | MOUNTING LUG |
| | | 1 | | 1 | | D4308-041 | CREW STEP, LH |
| | | | | | 1 | D4308-042 | CREW STEP, RH |
| 2 | 2 | 2 | 2 | 2 | 2 | D4309-1 | BUSHING |
| 1 | | | | | | D4357-041 | CREW STEP, LH |
| | 1 | | | | | D4357-042 | CREW STEP, RH |
| | | | | | | | |
| | | 4 | 4 | | | AN4-11A | BOLT |
| 4 | 4 | 4 | 4 | 4 | 4 | AN4-12A | BOLT |
| 2 | 2 | 2 | 2 | 2 | 2 | AN4-15A | BOLT |
| 6 | 6 | 6 | 6 | 6 | 6 | MS21042-4 | NUT |
| 6 | 6 | 6 | 6 | 6 | 6 | NAS1149D0463J/ | WASHER (AN960JD416) |

5.5 MAINTENANCE STEP PARTS LIST

| Qty -017 | Qty -018 | Qty -027 | Qty -028 | Qty -037 | Qty -038 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|----------------|---------------------------------------|
| X | | | | | | D206-628-017 | MAINTENANCE STEP, LH 206A/B |
| | X | | | | | D206-628-018 | MAINTENANCE STEP, RH 206A/B |
| | | X | | | | D206-628-027 | MAINTENANCE STEP, LH 206L/L-1/L-3/L-4 |
| | | | X | | | D206-628-028 | MAINTENANCE STEP, RH 206L/L-1/L-3/L-4 |
| | | | | X | | D206-628-037 | MAINTENANCE STEP, LH 407 |
| | | | | | X | D206-628-038 | MAINTENANCE STEP, RH 407 |
| | | | | | | | |
| 2 | 2 | | | 2 | 2 | D2731-3RG | MOUNTING LUG |
| | | 2 | 2 | | | D2731-7RG | MOUNTING LUG |
| 2 | 2 | | | 2 | 2 | D3394-1RG | MOUNTING LUG |
| | | 2 | 2 | | | D3394-3RG | MOUNTING LUG |
| 2 | 2 | 2 | 2 | 2 | 2 | D4309-1 | BUSHING |
| | | 1 | | 1 | | D4342-041 | MAINTENANCE STEP, LH |
| | | | 1 | | 1 | D4342-042 | MAINTENANCE STEP, RH |
| 1 | | | | | | D4358-041 | MAINTENANCE STEP, LH |
| | 1 | | | | | D4358-042 | MAINTENANCE STEP, RH |
| | | | | | | | |
| 4 | 4 | 4 | 4 | 4 | 4 | AN4-12A | BOLT |
| | | 4 | 4 | | | AN4-13A | BOLT |
| 2 | 2 | 2 | 2 | 2 | 2 | AN4-15A | BOLT |
| 6 | 6 | 6 | 6 | 6 | 6 | MS21042-4 | NUT |
| 6 | 6 | 6 | 6 | 6 | 6 | NAS1149D0463J/ | WASHER (AN960JD416) |

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Date: 11.02.25